

380Z1 SERIES

THOMAS
An Ingersoll Rand Business

FEATURES

- > Easy to use BLDC technology/operation
- > On-board, integrated brushless DC motor controller
- > Seven convenient fixed speed output selections
- > Variable speed PWM input signal for full range flexibility
- > Closed loop speed operation for consistent performance
- > Pressure or vacuum capability
- > Proven WOB-L piston technology
- > Integrated cooling fan for simple thermal management
- > Durable die-cast aluminium components
- > Field serviceable

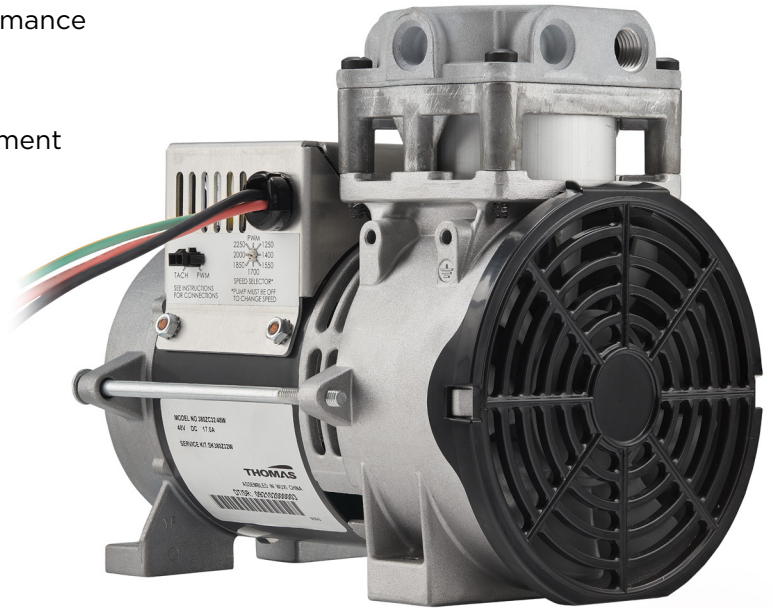
TYPICAL APPLICATIONS

- > In-Vitro Diagnostics
- > Dental Equipment
- > Spray Atomization
- > Pond Aeration



BASE MODEL

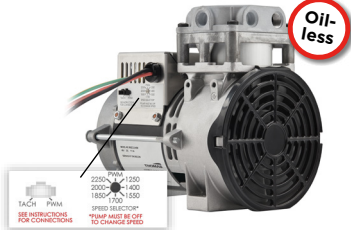
380Z1C3224W (Pressure/Vacuum, 24Vdc)
380Z1C3248W (Pressure/Vacuum, 48Vdc)
380Z1B5324W (Vacuum, 24Vdc)
380Z1B5348W (Vacuum, 48Vdc)



WOB-L

380Z1 Series

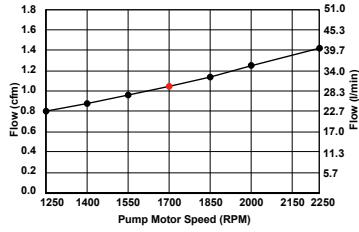
Flow	1.55 cfm (43.9 l/min)
Max. pressure	100 psi (6.9 bar)
Max. vacuum	91% local barometer



On board - Integrated fixed or variable PWM speed control

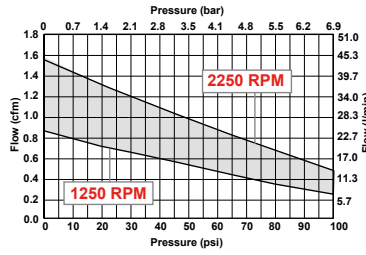
NOTE: All test values are nominal and for reference only. They are not guaranteed maximum or minimum limits, nor do they imply mean or median.

Pump Open Flow at Each Pump Speed Selection



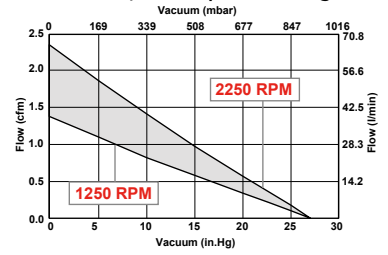
Performance of 380Z1C32

Pump Flow and Pressure at Min. / Max. Speed Setting



Pressure performance of 380Z1C32

Pump Flow and Vacuum at Min. / Max. Speed Setting



Vacuum performance of 380Z1B53

PERFORMANCE DATA		Shaded column indicates factory pre-set "speed selector"						
Pump Configuration	Parallel Flow Pressure (Vacuum capable)							Note: pump is capable of continuous pressure and/or light duty vacuum. For vacuum only applications see table below
Model Number - 24 Vdc Nominal Voltage	380Z1C3224W							
Model Number - 48 Vdc Nominal Voltage	380Z1C3248W							
Speed Setting	1250 RPM	1400 RPM	1550 RPM	1700 RPM	1850 RPM	2000 RPM	2250 RPM	
Open Air Flow - cfm (l/min)	0.88 (24.9)	0.95 (26.9)	1.05 (29.7)	1.14 (32.3)	1.24 (35.1)	1.37 (38.8)	1.55 (43.9)	
Max. rated pressure - psi (bar)	100 (6.9)	100 (6.9)	100 (6.9)	100 (6.9)	100 (6.9)	100 (6.9)	100 (6.9)	
Flow at max. rated pressure - cfm (l/min)	0.22 (6.2)	0.26 (7.4)	0.29 (8.2)	0.34 (9.6)	0.37 (10.4)	0.41 (11.6)	0.47 (13.3)	
Current at max. rated pressure - Amps at 24 Vdc	4.7	4.7	4.8	5.1	5.3	5.8	6.5	
Current at max. rated pressure - Amps at 48 Vdc	2.4	2.4	2.4	2.5	2.6	2.8	3.2	
Power at max. rated pressure - Watts at 24 Vdc	112	112	114	121	127	138	153	
Power at max. rated pressure - Watts at 48 Vdc	115	113	114	120	126	135	150	
Pump Configuration	Parallel Flow, Vacuum Only							Note: pump is not capable of positive pressure operation
Model Number - 24 Vdc Nominal Voltage	380Z1B5324W							
Model Number - 48 Vdc Nominal Voltage	380Z1B5348W							
Speed Setting	1250 RPM	1400 RPM	1550 RPM	1700 RPM	1850 RPM	2000 RPM	2250 RPM	
Open Air Flow - cfm (l/min)	1.38 (39.0)	1.53 (43.2)	1.68 (47.7)	1.83 (51.8)	1.94 (55.0)	2.08 (59.0)	2.35 (66.6)	
Flow at 15 inhg - cfm (l/min)	0.58 (16.4)	0.65 (18.3)	0.71 (20.0)	0.77 (21.8)	0.82 (23.2)	0.89 (25.1)	0.98 (27.8)	
Current at 15 inhg - Amps at 24 Vdc	2.6	3.0	3.4	3.8	4.1	4.6	5.6	
Current at 15 inhg - Amps at 48 Vdc	1.4	1.6	1.8	2.0	2.2	2.4	3.1	
Power at 15 inhg - Watts at 24 Vdc	64	73	81	91	100	111	134	
Power at 15 inhg - Watts at 48 Vdc	66	78	87	95	104	115	146	

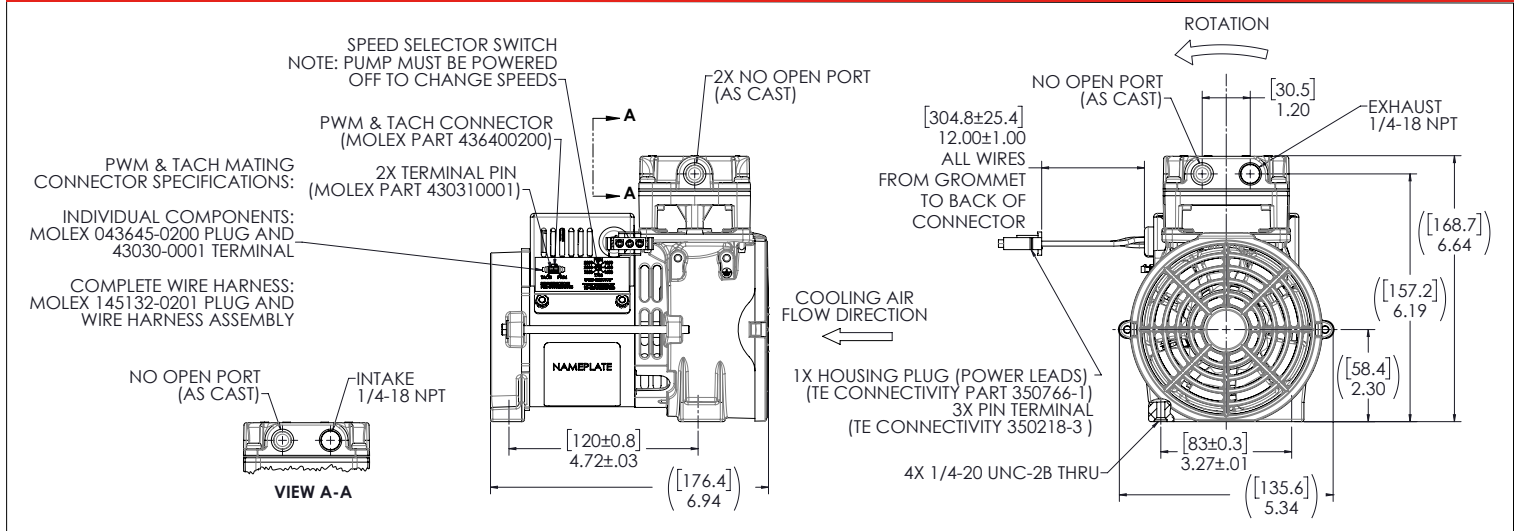
Test Reference: T21-0293, T21-0192, T20-0282

ELECTRICAL DATA	
Motor type	24 Vdc or 48 Vdc BLDC
Motor insulation class	F
Motor protection	Controller current limit and one-shot thermal fuse
Power lead wire color, gauge	Black, 16 AWG Green w/yellow, 18 AWG Red, 16 AWG
Power lead wire color function/pin ID	Black: 0 VDC/Pin 1 Green w/yellow: Ground/Pin 2 Red: +Vdc/Pin 3
I/O lead wire color function/pin ID	White: PWM/Pin 1 Blue: Tach out/Pin 2 (See Speed Selection Instructions included with pump), I/O harness not included with pump.

GENERAL DATA	
Operating ambient temperature	50° to 104°F (10°C to 40°C)*
Pump functionality	Pump pre-set to 1700 RPM. 7 fixed speeds or PWM (1250-2250 RPM) may be selected
Net weight	7.16 lbs. (3.25 kg), approximate for 32 stroke

*Broader ambient operating ranges may be possible depending on your specific application. Please consult your Thomas representative regarding your system needs.

PRODUCT DIMENSIONS



GENERAL CONTACT

EMEA

Gardner Denver Thomas GmbH

Livry-Gargan-Str. 10
82256 Fuerstenfeldbruck
Germany

Tel: +49 8141 2280 0
Fax: +49 8141 8892136
thomas.de@irco.com

AMERICAS

Gardner Denver Thomas, Inc.

1419 Illinois Avenue
Sheboygan, WI 53081
USA

Tel: +1 920 457 4891
Fax: +1 920 451 4276
td.usa@irco.com

ASIA PACIFIC

**Gardner Denver Thomas
Pneumatic Systems (Wuxi) Co., Ltd.**

No. 1 New Dong An Road
Shuofang Town
Wuxi, Xinwu District
Jiangsu 214142
China

Tel: 400-012-1268
QQ 800 180 724
thomas.cn@irco.com

THOMAS is a leading manufacturer of systems, compressors, vacuum, and liquid pumps for Original Equipment Manufacturers (OEMs) in the medical, laboratory, environmental and industrial sector.

With its experienced Engineering, Technical, and Operations staff and capabilities, Thomas designs and manufactures customized pressure and vacuum solutions that meet the precise needs of its customers. Backed by over 60 years of engineering excellence and innovation, and a global manufacturing network, Thomas stands out as the reliable choice for OEMs worldwide.

For more information, visit www.thomaspumps.com

Please check out all our brands for your mission-critical flow control technologies:



OEM Pumps
thomaspumps.com



Vacuum Pumps & Systems
welchvacuum.com



Syringe Pumps
tricontinent.com



Lab Automation
zinsser-analytic.com



Syringes
microsyringes.com



OEM Peristaltic Pumps
gd-thomas.com